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0802	m Roof drainage and gutter brackets 280
0803	m Roof drainage and gutter brackets 400 bs
0804	m Roof drainage and gutter brackets 330 bs
0805	m Roof drainage and gutter brackets 250 bs
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0811	m Eaves gutter, 330 r
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0815	m	Eaves gutter, 250 bs
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0820	pcs	Outside angle 90°
0821	pcs	Inside angle 90°
0822	pcs	Outside angle 45°
0823	pcs	Inside angle 45°
0830	pcs	Gutter bottom
0840	pcs	Gutter expansion element
0850	pcs	Gutter bracket
0900	pcs	Gutter hanger connector 400/120
0910	pcs	Gutter hanger connector 333/100
0920	pcs	Gutter hanger connector 280/ 80
0930	pcs	Gutter connectors 80 r
0931	pcs	Gutter connectors 100 r
0932	pcs	Gutter connectors 120 r
0933	pcs	Gutter connectors 80 s
0934	pcs	Gutter connectors 100 s
0935	pcs	Gutter connectors 120 s
0950	m	Drain pipes 80 r
0951	m	Drain pipes 100 r
0952	m	Drain pipes 120 r
0953	m	Drain pipes 60 s
0954	m	Drain pipes 80 s
0955	m	Drain pipes 100 s
0956	m	Drain pipes 120 s
0960	pcs	Pipe clamps
0961	pcs	Pipe angle
0962	pcs	Plinth bend
0963	pcs	Stormwater pipe flap
0964	pcs	Half beads
0965	pcs	Drain pipe branches
0970	pcs	Gutter pipes 100
0971	pcs	Gutter pipes 80
0972	pcs	Gutter pipes 120
0980	pcs	Caps for gutter pipes

0101      **General configuration, Gable roof**

Configuration:  
Roof shape: Gable roof  
Roof slope: .... °    ..... %

Wall:  
Height of lock weld: ..... mm  
Tray width: .... mm  
(standard coil width = 600 mm)  
Vertical wall area

0102      **General configuration, Monopitch roof**

Configuration:  
Roof shape: Monopitch roof  
Roof slope: .... °    ..... %

Wall:  
Height of lock weld: ..... mm  
Tray width: .... mm  
(standard coil width = 600 mm)  
Vertical wall area

0103      **General configuration, Hip roof**

Configuration:  
Roof shape: Hip roof  
Roof slope: .... ° ..... %

Wall:  
Height of lock weld: ..... mm  
Tray width: .... mm  
(standard coil width = 600 mm)  
Vertical wall area

0104      **General configuration, Domed roof**

Configuration:  
Roof shape: Domed roof  
Roof slope: .... ° ..... %

Wall:  
Height of lock weld: ..... mm  
Tray width: .... mm  
(standard coil width = 600 mm)  
Vertical wall area

0105      **General configuration, Sawtooth roof**

Configuration:  
Roof shape: Sawtooth roof  
Roof slope: .... ° ..... %

Wall:  
Height of lock weld: ..... mm  
Tray width: .... mm  
(standard coil width = 600 mm)  
Vertical wall area

0106      **General configuration, Compass roof**

Configuration:  
Roof shape: Compass roof  
Roof slope: .... ° ..... %

Wall:  
Height of lock weld: ..... mm  
Tray width: .... mm  
(standard coil width = 600 mm)  
Vertical wall area

0201 m<sup>2</sup> **Separating layer, Bitumen roof sheeting**

Delivery a. installation of a horizontal separating layer between metal roofing and roughsawn sheathing available at the site, min. 24 mm, as protection against wood preservative containing alkali, copper or salt and also to improve the dilatation and sound insulation.  
Consisting of:

- Bitumen roof sheeting with layer of glass fibre fleece V13 as p. DIN 52 143

Cover joint of seams 80-100 mm. The joints must be fastened with roughened clout nails 3/28 mm high-quality steel such that it can still slide.

0202 m<sup>2</sup> **Separating layer, Glass fibre reinf. PI.**

Delivery a. installation of a horizontal separating layer between metal roofing and roughsawn sheathing available at the site, min. 24 mm, as protection against wood preservative containing alkali, copper or salt and also to improve the dilatation and sound insulation.  
Consisting of:

- Glass fibre reinforced plastic film

Cover joint of seams 80-100 mm. The joints must be fastened with roughened clout nails 3/28 mm high-quality steel such that it can still slide.

0203 m<sup>2</sup> **Separating layer, - Polyethylene film**

Delivery a. installation of a horizontal separating layer between metal roofing and roughsawn sheathing available at the site, min. 24 mm, as protection against wood preservative containing alkali, copper or salt and also to improve the dilatation and sound insulation.  
Consisting of:

- Polyethylene film, min. 0.2 mm thick

Cover joint of seams 80-100 mm. The joints must be fastened with roughened clout nails 3/28 mm high-quality steel such that it can still slide.

0204 m<sup>2</sup> **Vapour barrier, G 200 S4 + AI 01**

Delivery and install. of a vapour barrier completely in contact. In the case of unventilated metal roofs, under the heat insulation.

Consisting of:

- Asphalt sheeting, 4 mm thick, with glass fibre layer and metal tape layer G 200 S4 + AI 01

The substructure consists of:

- Novelis aluminium profiled sheets
  - Steel trapezoidal sheets
  - Concrete ceilings (site-mixed concr.)
  - Prefabricated concrete parts
  - Wooden sheathing
- or of
- ....

Install the vapour barrier so that it is absolutely sealed in all areas of the roof structure. If there are any tears or holes in the vapour barrier, repair them with FALZONAL® before installing the lock-welting.

0205 m<sup>2</sup> **Vapour barrier, V 60 S4 + AI 1**

Delivery and install. of a vapour barrier completely in contact. In the case of unventilated metal roofs, under the heat insulation.

Consisting of:

- Asphalt sheeting, 4 mm thick, with glass fibre layer and metal tape layer V 60 S4 + AI 1

The substructure consists of:

- Novelis aluminium profiled sheets
  - Steel trapezoidal sheets
  - Concrete ceilings (site-mixed concr.)
  - Prefabricated concrete parts
  - Wooden sheathing
- or of
- ....

Install the vapour barrier so that it is absolutely sealed in all areas of the roof structure. If there are any tears or holes in the vapour barrier, repair them with FALZONAL® before installing the lock-welting.

0206 m<sup>2</sup> **Vapour barrier, VACUFOL**

Delivery and install. of a vapour barrier completely in contact. In the case of unventilated metal roofs, under the heat insulation.

Consisting of:

- Vapour barrier film VACUFOL. This film is available in several versions, e.g. to lay on steel trapezoidal profiles and aluminium profiled sheets, for reinforced concrete ceilings, etc., overlapped and with joints caulked, to be installed as a vapour carrier  
Sd = 100 – 150 µm

The substructure consists of:

- Novelis aluminium profiled sheets
  - Steel trapezoidal sheets
  - Concrete ceilings (site-mixed concr.)
  - Prefabricated concrete parts
  - Wooden sheathing
- or of
- ....

Install the vapour barrier so that it is absolutely sealed in all areas of the roof structure. If there are any tears or holes in the vapour barrier, repair them with FALZONAL® before installing the lock-weltd roofing.

0301 m<sup>2</sup> **FALZONAL® Double-lock welt**

Delivery and installation of roofing  
with FALZONAL®

Alloy: C4S (AlMn1Mg0.5 as p. DIN EN 573)

Strength: H41, 1/8 hard

Coil width: 600 mm (standard width)

Sheets: up to 1.200 mm wide

Material thickness: 0.7 mm

Surface:

PVDF-coating system in coil-coating  
process (coating system kynar 500 80/20)

Thickness of the lacquer:

- visible side approx. 25 µm

- Back approx. 3 µm

Visible side with ultraviolet-resistant,  
peel-off white protective film  
asymmetrically perforated on both sides.  
Film bears Novelis symb. Printed on the  
back is the ID number with Novelis symb  
and an arrow in the coating direction.

Gloss level:

- approx. 20 units as per  
Gardner measuring system.

- Measuring angle 60°

- 40 units in case of metallic paints

Colour as p.valid FALZONAL® colour chart

Paint number: ..... Paint name: .....

Paint number: ..... Paint name: .....

Paint number: ..... Paint name: ....

Quality control:

as per European standards DIN, ASTM, BS  
and ECCA

Type of lock welt:

- Double-lock welt

0302 m<sup>2</sup> **FALZONAL® Angle welt lock**

Delivery and installation of roofing  
with FALZONAL®

Alloy: C4S (AlMn1Mg0.5 as p. DIN EN 573)

Strength: H41, 1/8 hard

Coil width: 600 mm (standard width)

Sheets: up to 1.200 mm wide

Material thickness: 0.7 mm

Surface:

PVDF-coating system in coil-coating  
process (coating system kynar 500 80/20)

Thickness of the lacquer:

- visible side approx. 25 µm

- Back approx. 3 µm

Visible side with ultraviolet-resistant,  
peel-off white protective film  
asymmetrically perforated on both sides.  
Film bears Novelis symb. Printed on the  
back is the ID number with Novelis symb  
and an arrow in the coating direction.

Gloss level:

- approx. 20 units as per  
Gardner measuring system.

- Measuring angle 60°

- 40 units in case of metallic paints

Colour as p.valid FALZONAL® colour chart

Paint number: ..... Paint name: .....

Paint number: ..... Paint name: .....

Paint number: ..... Paint name: ....

Quality control:

as per European standards DIN, ASTM, BS  
and ECCA

Type of lock welt:

- Angle welt lock

0303 m<sup>2</sup> **FALZONAL® Angle welt lock, ledge roof, G**

Delivery and installation of roofing  
with FALZONAL®

Alloy: C4S (AlMn1Mg0.5 as p. DIN EN 573)  
Strength: H41, 1/8 hard  
Coil width: 600 mm (standard width)  
Sheets: up to 1.200 mm wide  
Material thickness: 0.7 mm

Surface:  
PVDF-coating system in coil-coating  
process (coating system kynar 500 80/20)

Thickness of the lacquer:  
- visible side approx. 25 µm  
- Back approx. 3 µm

Visible side with ultraviolet-resistant,  
peel-off white protective film  
asymmetrically perforated on both sides.  
Film bears Novelis symb. Printed on the  
back is the ID number with Novelis symb  
and an arrow in the coating direction.

Gloss level:  
- approx. 20 units as per  
Gardner measuring system.  
- Measuring angle 60°  
- 40 units in case of metallic paints

Colour as p.valid FALZONAL® colour chart  
Paint number: ..... Paint name: .....  
Paint number: ..... Paint name: .....  
Paint number: ..... Paint name: ....

Quality control:  
as per European standards DIN, ASTM, BS  
and ECCA

Type of lock welt:  
- Angle welt lock, ledge roof with wooden  
rail min. 40 x 40 mm

Type of execution:  
- German System

0304 m<sup>2</sup> **FALZONAL® Angle welt lock, ledge roof, B**

Delivery and installation of roofing  
with FALZONAL®

Alloy: C4S (AlMn1Mg0.5 as p. DIN EN 573)  
Strength: H41, 1/8 hard  
Coil width: 600 mm (standard width)  
Sheets: up to 1.200 mm wide  
Material thickness: 0.7 mm

Surface:  
PVDF-coating system in coil-coating  
process (coating system kynar 500 80/20)

Thickness of the lacquer:  
- visible side approx. 25 µm  
- Back approx. 3 µm

Visible side with ultraviolet-resistant,  
peel-off white protective film  
asymmetrically perforated on both sides.  
Film bears Novelis symb. Printed on the  
back is the ID number with Novelis symb  
and an arrow in the coating direction.

Gloss level:  
- approx. 20 units as per  
Gardner measuring system.  
- Measuring angle 60°  
- 40 units in case of metallic paints

Colour as p.valid FALZONAL® colour chart  
Paint number: ..... Paint name: .....  
Paint number: ..... Paint name: .....  
Paint number: ..... Paint name: ....

Quality control:  
as per European standards DIN, ASTM, BS  
and ECCA

Type of lock welt:  
- Angle welt lock, ledge roof with wooden  
rail min. 40 x 40 mm

Type of execution:  
Belgium System

0305 m<sup>2</sup> **FALZONAL® Angle welt lock, ledge roof, S**

Delivery and installation of roofing  
with FALZONAL®

Alloy: C4S (AlMn1Mg0.5 as p. DIN EN 573)  
Strength: H41, 1/8 hard  
Coil width: 600 mm (standard width)  
Sheets: up to 1.200 mm wide  
Material thickness: 0.7 mm

Surface:  
PVDF-coating system in coil-coating  
process (coating system kynar 500 80/20)

Thickness of the lacquer:  
- visible side approx. 25 µm  
- Back approx. 3 µm

Visible side with ultraviolet-resistant,  
peel-off white protective film  
asymmetrically perforated on both sides.  
Film bears Novelis symb. Printed on the  
back is the ID number with Novelis symb  
and an arrow in the coating direction.

Gloss level:  
- approx. 20 units as per  
Gardner measuring system.  
- Measuring angle 60°  
- 40 units in case of metallic paints

Colour as p.valid FALZONAL® colour chart  
Paint number: ..... Paint name: .....  
Paint number: ..... Paint name: .....  
Paint number: ..... Paint name: ....

Quality control:  
as per European standards DIN, ASTM, BS  
and ECCA

Type of lock welt:  
- Angle welt lock, ledge roof with wooden  
rail min. 40 x 40 mm

Type of execution:  
Suisse System

0306 m<sup>2</sup> **FALZONAL® Angle welt lock, ledge roof, F**

Delivery and installation of roofing  
with FALZONAL®

Alloy: C4S (AlMn1Mg0.5 as p. DIN EN 573)  
Strength: H41, 1/8 hard  
Coil width: 600 mm (standard width)  
Sheets: up to 1.200 mm wide  
Material thickness: 0.7 mm

Surface:  
PVDF-coating system in coil-coating  
process (coating system kynar 500 80/20)

Thickness of the lacquer:  
- visible side approx. 25 µm  
- Back approx. 3 µm

Visible side with ultraviolet-resistant,  
peel-off white protective film  
asymmetrically perforated on both sides.  
Film bears Novelis symb. Printed on the  
back is the ID number with Novelis symb  
and an arrow in the coating direction.

Gloss level:  
- approx. 20 units as per  
Gardner measuring system.  
- Measuring angle 60°  
- 40 units in case of metallic paints

Colour as p.valid FALZONAL® colour chart  
Paint number: ..... Paint name: .....  
Paint number: ..... Paint name: .....  
Paint number: ..... Paint name: ....

Quality control:  
as per European standards DIN, ASTM, BS  
and ECCA

Type of lock welt:  
- Angle welt lock, ledge roof with wooden  
rail min. 40 x 40 mm

Type of execution:  
French System

0310 m<sup>2</sup> **Fastening the trays, steel nails 2,8x25**

Fastening the trays with high-quality  
steel gliding cleats, 0.4 mm thick,  
fastened in place with high-quality  
steel fix cleats, 0.4 mm thick

Fastening the cleats:  
- Roughened high-quality steel nails,  
2.8 x 25 mm

0311 m<sup>2</sup> **Fastening the trays, st. countersunk scr**

Fastening the trays with high-quality steel gliding cleats, 0.4 mm thick, fastened in place with high-quality steel fix cleats, 0.4 mm thick

Fastening the cleats:

- High-quality steel countersunk screws, 4 x 25 mm

0312 m<sup>2</sup> **Fastening the trays, cup rivets Alu**

Fastening the trays with high-quality steel gliding cleats, 0.4 mm thick, fastened in place with high-quality steel fix cleats, 0.4 mm thick

Fastening the cleats:

- Aluminium cup rivets, min. Ø 4.8 mm

0313 m<sup>2</sup> **Fastening the trays, cup rivets, steel**

Fastening the trays with high-quality steel gliding cleats, 0.4 mm thick, fastened in place with high-quality steel fix cleats, 0.4 mm thick

Fastening the cleats:

- High-quality steel cup rivets, min. Ø 4.8 mm

0320 m **Eaves hangers**

Delivery and install. of eaves hangers made of FALZONAL®.

Sheet thickness: 0.7 mm

Cut blank: ..... mm

Bends: .....pcs/running meter

The individual eaves hangers loosely overlap 20 to 30 mm or are pushed together to a spacing of 3 to 4 mm. They are fastened to the eaves boards with roughened high-quality steel nails, 2.8 x 25 mm, or with high-quality steel screws 4 x 25 mm, offset at intervals of 100 mm each.

0330 m **Verge flashing**

Delivery and install. of verge flashing made of FALZONAL®.

Flashing thickness: 0.7 mm  
Cut blank: ..... mm  
Bends: .....pcs/running meter

Wind security sheet made of Novelis aluminium sheets  
Sheet thickness: 1.0 mm to 1.5 mm  
Cut blank: ..... mm  
Bends: ..... pcs/running meter

Perforated plate m. of aluminium sheets  
Sheet thickness: 0.8 mm  
Cut blank: .....mm  
Bends: .....pcs/running meter

Free cross-section min. 40%  
Hole diameter: 4 mm

Perforated plates on the substructure.  
Spacing of perforated plates in the joint area 3 mm, or overlap 10 to 15 mm.

0331 m **Verge flashing, unventilated**

Delivery and install. of verge flashing consisting of:  
Sheet-metal holder made of Novelis aluminium

Sheet thickness: 1.0 to 1.5 mm  
Cut blank: approx. 200 mm  
Bends: 2 pcs

Fasten to the substructure with suitable fastening agents.  
Verge flashing made of verge flashing sheets from FALZONAL®  
Sheet thickness: 0.7 mm  
Cut blank: .... mm  
Bends: ..... pcs/running meter  
Length: ..... mm  
Hook into the sheet-metal holder and lock welt to the roof area.

0340 m **Fascia-masonry wall coping**

Delivery and install.of fascia-masonry wall copings made of FALZONAL®, continuous, with side folding on the dripping edges.  
Sheet thickness: 0.7 mm  
Cut blank: ..... mm  
Bends: .....pcs/running meter  
Including the required sliding welt and expansion compensator plus the hook-in strips on the sides of the bend in the dripping edges.  
Sheet thickness: min. 1.2 mm  
Cut blank: .....mm  
Bends: .....pcs/running meter  
Length: .....mm

0350 m **Slope change unit, ventilated**

Delivery and installation of ventilated slope change units made of FALZONAL® with standing seam bend and backward fold.  
Erection height: min. 150 mm  
Backward fold: min. 20 mm.

Aluminium ventilation sheets, hole diameter 4 mm, hooked in  
Sheet thickness: 0.8 mm  
Cut blank: approx. 200 mm  
Bends: 3 units  
Free cross-section: min. 40 %

Storm security sheet made of Novelis aluminium  
Sheet thickness: 1.0 to 1.5 mm  
Cut blank: approx. 300 mm  
Bends: 2 units

Flashing made of FALZONAL®  
Sheet thickness: 0.7 mm  
Cut blank: approx. 300 to 400 mm  
Bends: 3 units,

including interlocking joint

0351 m **Slope change unit, not ventilated**

Delivery and install. of slope change units made of FALZONAL® with standing welts bent up and backward min. 20 mm

Storm security sheet made of Novelis aluminium.  
Sheet thickness: 1.0 to 1.5 mm  
Cut blank: approx. 300 mm  
Bends: 3 pcs.

Flashing made of FALZONAL®  
Sheet thickness: 0.7 mm  
Cut blank : approx. 300 to 450 mm  
Bends: 3 units

including interlocking joint

0360 m **Mono-pitch roof ridge capping, vented**

Delivery and installation of mono-pitch roof ridge cappings, vented, made of FALZONAL® with standing bend.

Standing height min. 150 mm with backward fold approx. 20 mm.  
Wind protection sheet made of Novelis aluminium  
Sheet thickness: 1.0 to 1.5 mm  
Cut blank: 300 mm  
Bends: 2 units

Cap made of FALZONAL®  
Sheet thickness: 0.7 mm  
Cut blank: .....mm  
Bends: pcs/running meter  
Length: ..... mm

Ventilation sheet made of aluminium sheet, hole diameter 4 mm, hooked in, free ventilation  
cross-section min. 40 %  
Sheet thickness: 0.8 mm  
Cut blank: .....mm  
Bends: .....pcs/running meter

0370 pcs **Vent caps, half round**

Delivery and installation of vent caps made of FALZONAL® with surrounding connection beading.  
Sheet thickness: 0.7 mm

Form: half round

Width: approx. 120 mm  
Length: 250 mm  
Height: 70 mm

Included perforated plates made of FALZONAL®, hole diameter 4 mm.  
Free cross-section: min. 40 %

The fasteners used are aluminium cup rivets, D 4,0 mm, sealed against rain and driven snow, under the FALZONAL® roofing or wall cladding beaded on.

0371 pcs **Vent caps, trapezoidal shaped**

Delivery and installation of vent caps made of FALZONAL® with surrounding connection beading.  
Sheet thickness: 0.7 mm  
Form: trapezoidal shaped

Width: approx. 120 mm  
Length: 250 mm  
Height: 70 mm

Included perforated plates made of FALZONAL®, hole diameter 4 mm.  
Free cross-section: min. 40 %

The fasteners used are aluminium cup rivets, D 4,0 mm, sealed against rain and driven snow, under the FALZONAL® roofing or wall cladding beaded on.

0372 pcs **Vent caps, triangular**

Delivery and installation of vent caps made of FALZONAL® with surrounding connection beading.  
Sheet thickness: 0.7 mm  
Form: triangular

Width: approx. 120 mm  
Length: 250 mm  
Height: 70 mm

Included perforated plates made of FALZONAL®, hole diameter 4 mm.  
Free cross-section: min. 40 %

The fasteners used are aluminium cup rivets, D 4,0 mm, sealed against rain and driven snow, under the FALZONAL® roofing or wall cladding beaded on.

0380 m **Ridge vent caps**

Delivery and install. of ridge vent caps made of FALZONAL® with standing welt bent up Standing height min. 150 mm with backward fold approx. 20 mm, sealed against driven water and snow. Distance to vertical sheathing min. 15 mm, depending on the length of the trays.

Ridge flashing

Sheet thickness: 0.7 mm

Cut blank: 600 mm

Bends: 5 units

Length: approx. 3.0 m

The ridge flashings are interlocked; overlapping min. 20 mm. Every 6 m, sliding seams to compensate for thermal expansion.

Retaining clip

High-quality steel: 5 x 40 mm

Length: 750 mm

Bends: 6 units

Sheet-metal holder

Sheet thickness: 1.0 to 1.5 mm

Cut blank: 450 mm

Bends: 3 units

The sheet-metal holders are fastened onto the retaining clips with high-quality steel blind rivets, diameter 4 mm.

Perforated ventilation sheets made from aluminium sheet, hole diameter 4 mm.

Free cross-section min. 40%

Cut blank: 120 mm

Bends: 4 units

0381 m **Ridge flashing, without ventilation**

Delivery and install. of ridge flashing (without ventilation) with sliding lock welt made of FALZONAL® with standing welt bend and backward fold

Erection height min. 150 mm, Backward fold 20 mm

Sheet-metal holders

Sheet thickness: 1.0 to 1.5 mm

Bends: ..... pcs/running meter

Length: ..... mm

Capping of ridge flashing

Sheet thickness: 0.7 mm

Cut blank: ..... mm

Bends: ..... pcs/running meter

Length: ..... mm

The cover rail must be hooked into the backward fold of the standing tray, including the shifting welt, corners and end pieces.

0390 m **Hip flashing as double-lock welt**

Delivery and install. of hip flashing as a double-lock welt with standing lock-welt addition made of FALZONAL®  
The roof lock welt entering in offset positions are notched to avoid bulging of the material.  
Height of the finished hip lock welt: approx. 40 mm.

Alternative  
Hip flashing as rail (to compensate for expansion)

Delivery and installation of hip flashing with ridge construction, unventilated, consisting of the two roof surfaces from FALZONAL® incl. batten roll cover as well as sheet-metal holders. The arriving trays are bent up 40 mm and folded backward 20 mm. The cover, with a cut blank of approx. 200 mm and 2 bends is hooked into each backward fold.

0391 m **Box-type gutter with safety gutter**

Delivery and installation of a box-type gutter made of FALZONAL®, with safety gutter  
Sheet thickness: 0.7 mm  
Cut blank: ..... mm  
Bends: .....pcs/running meter

0400 pcs **Surrounds or vent pipes, antennas, etc.**

Delivery and installation of lock-weltd surrounds with cap for vent pipes, antennas, etc. made of FALZONAL®

Sheet thickness: 0.7 mm  
Diameter: ..... mm  
Height: .....mm (min. 150 mm)

The holes for item(s) penetrating the roof are cut out of the FALZONAL® façade cladding trays in a rounded finish, leaving the holes 15 mm smaller than the item. The trays are connected by means of lock welting.

The surround also consists of an inside cylinder min. 100 mm long.

In the case of TV antenna mast(s) The truncated cylinder is fastened to the flange with gaskets. Special gaskets are used to fasten the truncated cylinder over this to the pipes, etc. with an overlap of min. 60 mm and a diameter 40 mm larger.

0410 pcs **Skylight surrounds, exit hatches etc**

Delivery and installation of domed skylight surrounds (frames), roof exit hatches, chimneys and ventilator surrounds, etc. made of FALZONAL®

Sheet thickness: 0.7 mm  
Width: ..... mm  
Height: ..... mm (min. 150 mm)

The roofing is to be left open in the area of the opening. Adjust the walls by adding additional rebated side parts as well as valley and/or facade components. The transverse lock welts are to be moved in the direction of water flow and double interlocked with the tray lock welt.

0411 pcs **Skylight surrounds, exit hatches unvent.**

Delivery and installation of surrounds for domed skylights, roof exit hatches, chimneys and air vents, etc. made of FALZONAL®.

Sheet thickness: 0.7 mm  
Width: ..... mm  
Length: ..... mm (min. 150 mm)

Make a recess in the roofing in the area of the opening. Adjust the walls by means of additional lock-welting side components as well as valley parts and/or facade parts.

Fold over the transverse lock welts in the direction of the flow of water and double-lock-welt it with the tray.

0420 m **Window reveals, side**

Delivery and install. of side window reveals made of FALZONAL® Novelis prepainted aluminium in lock-welt quality.

Sheet thickness: 0.7 mm  
Cut blank: ..... mm  
Bends: ..... pcs/running meter  
Length: ..... mm  
Reveal depth: ..... mm

Connection profile:  
Sheet thickness: 0.7 mm  
Cut blank: ..... mm  
Bends: ..... pcs/running meter  
Length: ..... mm

Interlock the window reveals with the wall trays and fasten them in the area of the window with a connection profile and, if necessary, with additional sealing elements.

0430 m **Window sills**

Delivery and install. of window sills made of FALZONAL®.

Window sills:

Sheet thickness: 0.7 mm

Cut blank: ..... mm

Bends: ..... pcs/running meter

Length: ..... mm

The window sill cover is hooked in and sealed with the side canted up toward the window reveal and the top canted toward the window profile. Fasten hanger strips to the window board in the area of the dripping edge.

Use lock welting to make all connections

Hanger strips:

Sheet thickness: 1.0 to 1.5 mm

Cut blank: ..... mm

Bends: ..... pcs/running meter

Length: ..... mm

Hook the window sill dripping edge in under the hanger strip.

Install a noise insulation film under the window ledge.

0440 m **Wall flashing, unventilated**

Delivery and install. of wall flashing made of FALZONAL®. The tray is bent up at least 150 mm in the area of the wall flashing and is folded back 20 mm at the top end. A cap is mounted at the upper wall flashing.

Cap

Sheet thickness: 0.7 mm

Cut blank: approx. 200 mm

Bends: approx. 6 pcs.

Length: ..... mm

Fasten to base at the site and seal in the top flashing of the wall so that it is permanently elastic.

0451 m **Façade break point**

Delivery and install. of hanger-in sheets in the area of the façade break point (roof – wall), made of FALZONAL®

Sheet thickness: 0.7 mm  
Cut blank: ..... mm  
Bends: 2 pcs/running meter  
Length: ..... mm

The hanger strips overlap loosely by 20 to 30 mm.  
Fasten to the wooden sheathing with roughened nails of high-quality steel, 2.8 x 25 mm, offset in intervals of approx. 100 mm.  
The rising wall trays are pre-folded 20 – 30 mm to the outside at the top flashing.  
The hanger strips and the trays for the top double-lock welt are hooked into this pre-folded section.

0452 m **Façade inside corner**

Delivery and install of façade inside corners made of FALZONAL®. Both end lock welts of the arriving façade inside corner are edged and lock welted at one half the outside angle.

0453 m **Façade outside corner**

Delivery and install. of façade outside corners made of FALZONAL®. Both end lock welts of the arriving façade's inside corner are edged and lock welted at one half the outside angle.

0454 m **Hanger strips for wall trays**

Delivery and install. of hanger strips for wall trays as flashing on concrete, masonry, lathwork, etc. made from FALZONAL®  
Sheet thickness: 0.7 mm  
Cut blank: ..... mm  
Bends: ..... pcs/running meter  
Length: ..... mm

The hanger strips are installed overlapping 20 to 30 mm and fastened to the wooden sheathing with nails of high-quality steel, 2.8 x 25 mm, or screws of high-quality steel 4 x 25 mm, offset at intervals of approx. 100 mm.

0456 m **Hanger sheets in the area of the façade**

Delivery and installation of hanger sheets in the area of the façade eaves and the upper window flashing made of FALZONAL®.

Sheet thickness: 0.7 mm

Cut blank: .... mm

Bends: .... pcs/running meter

Length: .... mm

The hanger sheets overlap loosely 20 to 30 mm.

Fasten to the wooden sheath of the wall with roughened nails made of high-quality steel, 2.8 and 25 mm, or with screws made of high-quality steel, 2.8 x 25 mm, offset in intervals of approx. 100 mm.

The wall trays arriving at the bottom are hooked into the hanger sheet. Additional perforated sheets made of FALZONAL®

Sheet thickness: 0.7 mm

Cut blank: ..... mm

Bends: .....pcs/running meter

Length: ..... mm

Fasten the perforated sheets to the wood sheathing (substructure of the wall) – spacing in the joint area min. 3 – 4 mm, or loosely overlapping 20 – 30 mm.

0460 pcs **Surrounds f. vent pipes,antennas -façade**

Delivery and install. of lock-weltd surrounds for vent pipes, antennas, etc. made of FALZONAL®

Sheet thickness: 0.7 mm

Diameter: ..... mm

Height: .....mm (min. 150 mm)

The FALZONAL® trays of the facade cladding are cut in a rounded finish. They are connected by means of lock welting.

0500 m **Snow guard systems**

Delivery and install. of aluminium snow guard systems incl. Screws of high-quality steel for the fastening to the double—skin partition.

Manufacturer:.....

Colour tone:

Paint number: ..... Paint name:.....

Paint number: ..... Paint name:.....

0700 m **Valley flashing w. single-lockwelt >25°**  
Steel nails, 2.8 x 25 mm

Delivery and install. of valley flashing with single-lock welt made of FALZONAL® in the case of steep roof slopes.  
Sheet thickness: 0.7 mm  
Cut blank: .....mm  
Bends: .....pcs/running meter

Hook-in cleats are fastened to the substructure (in the top area as a fixed point to prevent slippage) w.

- Roughened high-quality steel nails, 2.8 x 25 mm

At the eaves point the trays are folded backward to the angle of the roof's slope and hooked into the valley flashing.  
Overlapping min. 20 mm including the corners, end surrounds and compensating elements (longitudinal expansion).

0701 m **Valley flashing w. single-lockwelt >25°**  
screws, high quality steel, 4 x 25 mm.

Delivery and install. of valley flashing with single-lock welt made of FALZONAL® in the case of steep roof slopes.  
Sheet thickness: 0.7 mm  
Cut blank: .....mm  
Bends: .....pcs/running meter

Hook-in cleats are fastened to the substructure (in the top area as a fixed point to prevent slippage) w.

- Countersunk screws made of high quality steel, 4 x 25 mm.

At the eaves point the trays are folded backward to the angle of the roof's slope and hooked into the valley flashing.  
Overlapping min. 20 mm including the corners, end surrounds and compensating elements (longitudinal expansion).

0710 m **Valley flashing w.additional lock >10°**  
steel nails, 2.8 x 25 mm

Delivery and install. of valley flashing with single-lock welt made of FALZONAL® in the case of steep roof slopes.  
Sheet thickness: 0.7 mm  
Cut blank: .....mm  
Bends: .....pcs/running meter

Hook-in cleats are fastened to the substructure (in the top area as a fixed point to prevent slippage) w.

- Countersunk screws made of high quality steel, 4 x 25 mm.
- Roughened high-quality steel nails, 2.8 x 25 mm

At the eaves point the trays are folded backward to the angle of the roof's slope and hooked into the valley flashing.  
Overlapping min. 20 mm including the corners, end surrounds and compensating elements (longitudinal expansion).

0711 m **Valley flashing w.additional lock >10°**  
screws, high quality steel, 4 x 25 mm

Delivery and install. of valley flashing with single-lock welt made of FALZONAL® in the case of steep roof slopes.  
Sheet thickness: 0.7 mm  
Cut blank: .....mm  
Bends: .....pcs/running meter

Hook-in cleats are fastened to the substructure (in the top area as a fixed point to prevent slippage) w.

- Countersunk screws made of high quality steel, 4 x 25 mm.

At the eaves point the trays are folded backward to the angle of the roof's slope and hooked into the valley flashing.  
Overlapping min. 20 mm including the corners, end surrounds and compensating elements (longitudinal expansion).

0720 m **Valley flashing w.lockwelds at VaSI >7°**

Delivery and install. on of valley flashing folded in on both sides, with double standing valley lock welded in roof trays, made of FALZONAL®. The valley length must be limited to 5.00 m (take thermal expansion into account).

Valley flashing  
Sheet thickness: 0.7 mm  
Cut blank: .....mm  
Bends: .....pcs/running meter

The tray is folded back in the roof slope and fastened in the continuous hook-in strips.

0730 m **Valley flashing, recessed > 3°**

Delivery and install. of valley flashing recessed, as valley gutter made of FALZONAL®  
Sheet thickness: 0.7 mm  
Cut blank: ..... mm  
Bends: ..... pcs/running meter

Including the expansion compensation elements and end caps.

The substructure is placed lower in the area of the valley gutter. On both sides, hanger sheets  
Sheet thickness: 0.7 mm  
Cut blank: ..... mm  
Bends: ..... pcs/running meter  
are loosely overlapped approx. 20 to 30 mm following the waterway.

The sheathing is fastened with roughened high-quality steel nails, 2.8 x 25 mm, or with highquality steel screws 4 x 25 offset at intervals of approx. 100 mm. At the eaves point the tray is folded back in the angle of the slope of the roof and fastened in the continuous hook-in sheets.

Overlap min. 20 mm.

0800 m **Roof drainage and gutter brackets 400**

Delivery and install.of gutter brackets  
made of prepainted aluminium min.  
28 x 6 mm, with 2 springs sheathed with  
FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL®  
colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:  
half-round  
400 mm

0801 m **Roof drainage and gutter brackets 330**

Delivery and install.of gutter brackets  
made of prepainted aluminium min.  
28 x 6 mm, with 2 springs sheathed with  
FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL®  
colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:  
half-round  
330 mm

0802 m **Roof drainage and gutter brackets 280**

Delivery and install.of gutter brackets  
made of prepainted aluminium min.  
28 x 6 mm, with 2 springs sheathed with  
FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL®  
colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:  
half-round  
280 mm

0803 m **Roof drainage and gutter brackets 400 bs**

Delivery and install.of gutter brackets  
made of prepainted aluminium min.  
28 x 6 mm, with 2 springs sheathed with  
FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL®  
colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:

box-shaped  
400 mm

0804 m **Roof drainage and gutter brackets 330 bs**

Delivery and install.of gutter brackets  
made of prepainted aluminium min.  
28 x 6 mm, with 2 springs sheathed with  
FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL®  
colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:

box-shaped  
330 mm

0805 m **Roof drainage and gutter brackets 250 bs**

Delivery and install.of gutter brackets  
made of prepainted aluminium min.  
28 x 6 mm, with 2 springs sheathed with  
FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL®  
colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:

box-shaped  
250 mm

0806 m **Roof drainage and gutter brackets 200 bs**

Delivery and install.of gutter brackets made of prepainted aluminium min. 28 x 6 mm, with 2 springs sheathed with FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL® colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:

box-shaped  
200 mm

0810 m **Eaves gutter, 400 r**

Delivery and install. of eaves gutters with additional outside bead, made from FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL® colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:

half-round  
400 mm

0811 m **Eaves gutter, 330 r**

Delivery and install. of eaves gutters with additional outside bead, made from FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL® colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:

half-round  
330 mm

0812 m **Eaves gutter, 280 r**

Delivery and install. of eaves gutters  
with additional outside bead, made from  
FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL®  
colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:  
half-round  
280 mm

0813 m **Eaves gutter, 400 bs**

Delivery and install. of eaves gutters  
with additional outside bead, made from  
FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL®  
colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:  
box-shaped  
400 mm

0814 m **Eaves gutter, 330 bs**

Delivery and install. of eaves gutters  
with additional outside bead, made from  
FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL®  
colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:  
box-shaped  
330 mm

0815 m **Eaves gutter, 250 bs**

Delivery and install. of eaves gutters with additional outside bead, made from FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL® colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:  
box-shaped  
250 mm

0816 m **Eaves gutter, 200 bs**

Delivery and install. of eaves gutters with additional outside bead, made from FALZONAL®.

Manufacturer: ....

Colour tone: as per valid FALZONAL® colour chart -  
Paint number: .... Paint name: .....

Nominal sizes:  
box-shaped  
200 mm

0820 pcs **Outside angle 90°**

Delivery and install. of gutter angles with additional outside seam, made of FALZONAL® Novelis prepainted aluminium of lock-welt quality. Size, shape and colour tone just like the preceding position.

Manufacturer: ...  
Outside angle 90°

0821 pcs **Inside angle 90°**

Delivery and install. of gutter angles with additional outside seam, made of FALZONAL® Novelis prepainted aluminium of lock-welt quality. Size, shape and colour tone just like the preceding position.

Manufacturer: ...

Inside angle 90°

0822 pcs **Outside angle 45°**

Delivery and install. of gutter angles with additional outside seam, made of FALZONAL® Novelis prepainted aluminium of lock-welt quality. Size, shape and colour tone just like the preceding position.

Manufacturer: ...  
Outside angle 45°

0823 pcs **Inside angle 45°**

Delivery and install. of gutter angles with additional outside seam, made of FALZONAL® Novelis prepainted aluminium of lock-welt quality. Size, shape and colour tone just like the preceding position.

Manufacturer: ...

Inside angle 45°

0830 pcs **Gutter bottom**

Delivery and install. of gutter bottoms, lock welted, made of FALZONAL® Novelis prepainted aluminium in lock-welt quality, suitable for the above-mentioned gutter. To Posnr.: ...

Manufacturers: ....

0840 pcs **Gutter expansion element**

Gutter expansion element, vulcanized on both sides, with cover and joint cover made of FALZONAL® Novelis prepainted aluminium in lock-welt quality, suitable for the abovementioned gutter.

To Pos.nr.:

Manufacturers:

0850 pcs **Gutter bracket**

Delivery and install. of gutter brackets made of plain aluminium min. 28 x 4 mm, covered w. FALZONAL® Novelis prepainted aluminium in lock-welt quality.

Manufacturers:...

Colour tone:

as per valid Novelis-FALZONAL® colour chart

Paint number: ..... Paint name: .....

0900 pcs **Gutter hanger connector 400/120**

Gutter hanger connectors lock-welted from FALZONAL® Novelis prepainted aluminium in lock-welt quality, suitable for the above-mentioned gutter and the following drain pipes.  
Manufacturers:.....

400/120

0910 pcs **Gutter hanger connector 333/100**

Gutter hanger connectors lock-welted from FALZONAL® Novelis prepainted aluminium in lock-welt quality, suitable for the above-mentioned gutter and the following drain pipes.  
Manufacturers:.....

333/100

0920 pcs **Gutter hanger connector 280/ 80**

Gutter hanger connectors lock-welted from FALZONAL® Novelis prepainted aluminium in lock-welt quality, suitable for the above-mentioned gutter and the following drain pipes.  
Manufacturers:.....

280/ 80

0930 pcs **Gutter connectors 80 r**

Delivery and installation of connectors, cylindrical, flanged a. lock welted from FALZONAL® Novelis prepainted aluminium lock-welt quality, suitable for the abovedescribed gutter and the following drain pipes.  
Manufacturer: .....

Nominal sizes:  
round  
80

0931 pcs **Gutter connectors 100 r**

Delivery and installation of connectors, cylindrical, flanged a. lock welted from FALZONAL® Novelis prepainted aluminium lock-welt quality, suitable for the abovedescribed gutter and the following drain pipes.  
Manufacturer: .....

Nominal sizes:  
round  
100

0932 pcs **Gutter connectors 120 r**

Delivery and installation of connectors, cylindrical, flanged a. lock welded from FALZONAL® Novelis prepainted aluminium lock-weld quality, suitable for the abovedescribed gutter and the following drain pipes.  
Manufacturer: .....

Nominal sizes:  
round  
120

0933 pcs **Gutter connectors 80 s**

Delivery and installation of connectors, cylindrical, flanged a. lock welded from FALZONAL® Novelis prepainted aluminium lock-weld quality, suitable for the abovedescribed gutter and the following drain pipes.  
Manufacturer: .....

Nominal sizes:  
square  
80

0934 pcs **Gutter connectors 100 s**

Delivery and installation of connectors, cylindrical, flanged a. lock welded from FALZONAL® Novelis prepainted aluminium lock-weld quality, suitable for the abovedescribed gutter and the following drain pipes.  
Manufacturer: .....

Nominal sizes:  
square  
100

0935 pcs **Gutter connectors 120 s**

Delivery and installation of connectors, cylindrical, flanged a. lock welded from FALZONAL® Novelis prepainted aluminium lock-weld quality, suitable for the abovedescribed gutter and the following drain pipes.  
Manufacturer: .....

Nominal sizes:  
square  
120

0950 m **Drain pipes 80 r**

Delivery and installation of drain pipes lock welted from FALZONAL® Novelis prepainted aluminium in lock-welt quality.

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL®colour chart  
Paint number: ..... Paint name: .....

Nominal size:  
round  
80

0951 m **Drain pipes 100 r**

Delivery and installation of drain pipes lock welted from FALZONAL® Novelis prepainted aluminium in lock-welt quality.

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL®colour chart  
Paint number: ..... Paint name: .....

Nominal size:  
round  
100

0952 m **Drain pipes 120 r**

Delivery and installation of drain pipes lock welted from FALZONAL® Novelis prepainted aluminium in lock-welt quality.

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL®colour chart  
Paint number: ..... Paint name: .....

Nominal size:  
round  
120

0953 m **Drain pipes 60 s**

Delivery and installation of drain pipes  
lock welted from FALZONAL® Novelis  
prepainted aluminium in lock-welt  
quality.

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL®colour  
chart  
Paint number: ..... Paint name: .....

Nominal size:  
square  
60

0954 m **Drain pipes 80 s**

Delivery and installation of drain pipes  
lock welted from FALZONAL® Novelis  
prepainted aluminium in lock-welt  
quality.

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL®colour  
chart  
Paint number: ..... Paint name: .....

Nominal size:  
square  
80

0955 m **Drain pipes 100 s**

Delivery and installation of drain pipes  
lock welted from FALZONAL® Novelis  
prepainted aluminium in lock-welt  
quality.

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL®colour  
chart  
Paint number: ..... Paint name: .....

Nominal size:  
square  
100

0956 m **Drain pipes 120 s**

Delivery and installation of drain pipes lock welded from FALZONAL® Novelis prepainted aluminium in lock-weld quality.

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL® colour chart  
Paint number: ..... Paint name: .....

Nominal size:  
square  
120

0960 pcs **Pipe clamps**

Delivery and installation of pipe clamps made of 1.0 mm aluminium with AL pipe coupling for stick screws and threaded screws depending on the requirement, covered with FALZONAL®, as is true of the preceding position.  
To position: .....

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL® colour chart  
Paint number: ..... Paint name: .....

0961 pcs **Pipe angle**

Delivery and install. of pipe angles, lock welded (longitudinally and transversely), made of FALZONAL®.  
To position: .....

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL® colour chart  
Paint number: ..... Paint name: .....

0962 pcs **Plinth bend**

Delivery and install. of plinth bends in lock-welded design (longitudinal and transverse) made of FALZONAL® Novelis prepainted aluminium in lock-weld quality in widths of ..... mm.

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL® colour chart  
Paint number: ..... Paint name: .....

0963 pcs **Stormwater pipe flap**

Delivery and installation of stormwater pipe flaps, made of FALZONAL® Novelis prepainted aluminium in lock-welt quality.

To position:

Manufacturers: .....

Colour tone:

as per valid Novelis-FALZONAL®colour chart

Paint number: ..... Paint name: .....

0964 pcs **Half beads**

Delivery and installation of half beads for mounting over pipe clamps to secure the drain pipes so that the pipes will not slip down. Made of FALZONAL® Novelis prepainted aluminium, in lock-welt quality.

To position:

Manufacturers: .....

Colour tone:

as per valid Novelis-FALZONAL®colour chart

Paint number: ..... Paint name: .....

0965 pcs **Drain pipe branches**

Delivery and installation of drain pipe branches made of FALZONAL® Novelis prepainted aluminium in lock-welt quality. In exits under 45°

To position: .....

Manufacturers: .....

Colour tone:

as per valid Novelis-FALZONAL®colour chart

Paint number: ..... Paint name: .....

0970 pcs **Gutter pipes 100**

Delivery and install. of gutter pipes, consisting of PE pipe, covered with FALZONAL® Novelis prepainted aluminium lock-welt quality.

L = 0.5 to 2.00 m

Manufacturers: .....

Colour tone:

as per valid Novelis-FALZONAL®colour chart

Paint number: ..... Paint name: .....

Nominal size: round

100

0971 pcs **Gutter pipes 80**

Delivery and install. of gutter pipes,  
consisting of PE pipe, covered with  
FALZONAL® Novelis prepainted aluminium  
lock-welt quality.  
L = 0.5 to 2.00 m  
Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL®colour  
chart  
Paint number: .... Paint name: .....

Nominal size: round  
80

0972 pcs **Gutter pipes 120**

Delivery and install. of gutter pipes,  
consisting of PE pipe, covered with  
FALZONAL® Novelis prepainted aluminium  
lock-welt quality.  
L = 0.5 to 2.00 m  
Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL®colour  
chart  
Paint number: .... Paint name: .....

Nominal size: round  
120

0980 pcs **Caps for gutter pipes**

Caps for the following gutter pipe as  
transition to the drain pipe, made of  
FALZONAL® Novelis prepainted aluminium,  
in lock-welt quality.  
To position: .....

Manufacturers: .....

Colour tone:  
as per valid Novelis-FALZONAL®colour  
chart  
Paint number: ..... Paint name: .....